

Manufactured by
Prodotto da

Kilton S.r.l. - Via Sardegna, 64
20072 Fizzonasco di Pieve Emanuele (MI) - Italy
TEL 02/90724817- FAX 02/90722977 - www.kilton.it - info@kilton.it

Customer name - Cliente	Customer Code - Codice Cliente	Customer Order - Ordine Cliente	
Our Code - Nostro Codice	Batch Nr - Lotto N°	Issuing Date - Data di emissione	
020.35160ZN	L.19/00249/27 C		
Quantity - Quantità	Size - Misura	Class - Classe	Finish - Trattamento
	3,5X16		ZINCATO Cr.3

DIMENSIONAL INSPECTIONS - ISPEZIONE DIMENSIONALE

Characteristics	Specifications		Result	OK	Rej
	min.	max			
HEAD DIAMETER	6,54	6,90	6,66-6,82	10	0
HEAD THICKNESS	2,35	2,60	2,51-2,54	10	0
RADIUS UNDER HEAD	R 0,50		0,40-0,60	10	0
RECESS DEPTH #2	1,40	2,03	1,67-1,75	10	0
RECESS DIAMETER	4,20		4,10-4,14	10	0
FIRST FULL THREAD	1,30 MAX		0,47-0,59	10	0
MAJOR DIAMETER	3,35	3,53	3,46-3,51	10	0
MINOR DIAMETER	2,51	2,64	2,51-2,64	10	0
THREAD OF LENGHT	FULL THREAD		OK	10	0
PITCH	1,27		1,26-1,28	10	0
THREAD ANGLE	60°		64°-66°	10	0
POINT DIAMETER	2,26		2,34-2,41	10	0
TAPPER LENGTH	2,50 MAX		1,53-1,84	10	0
TOTAL LENGHT	15,20	16,80	15,37-15,55	10	0
TORSION	29 KGF-CM MIN		36-38	10	0
COATING THICKNESS	ZINC PLATED		OK	10	0
VISUAL	TYPE F		OK	10	0

ANALISI CHIMICA MATERIALE - CHEMICAL ANALYSIS

COLATA N° WW860	C	Mn	P	S	Si	Cu	Ni	Cr	Mo	Al	B
	2X10	2X10	3X10	3X10	2X10	2X10	2X10	2X10	2X10	3X10	4X10
Valore rilevato Measured Value	21	78	12	5	3	4	3	5	1	35	2

GALVANIC TREATMENT ANALYSIS - ANALISI TRATTAMENTO GALVANICO

SPESSORE μ RICHIESTO	3/5 μ	CONTROLLO VISIVO RIVESTIMENTO	CONFORME	NUMERO MISURAZIONI	10 PEZZI
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ADDITIONAL NOTES - NOTE AGGIUNTIVE

DIA
(mm)
5,50